

**Listing of Claims:**

1.-3. (Cancelled)

4. (Currently Amended) A method for production of a shoe with a sole, created within a casting mold featuring an upper casting mold edge, and an upper piece which is formed of an upper and an inner sole that is fastened to the upper, the upper piece bonded to the sole in an assembled shoe and wherein the inner sole completely covers a top of an insole of the shoe, wherein a fillet is introduced into the shoe upper piece and the shoe upper piece with fillet inserted, after filling in a shoe base material in the casting mold, is placed from above into the casting mold, placing an inner sole edge of the inner sole on the casting mold edge, placing a pressing frame on the inner sole edge, and thus on the casting mold edge, wherein only the inner sole edge rests on the edge of the casting mold and wherein the upper is fixed internally to the inner sole such that the shoe base material presses the inner sole against an edge of the upper that ~~is adjacent to~~ lies against the fillet.

5. (Previously Presented) The method according to Claim 4, wherein the edge of the upper is connected to the inner sole by a seam.

6. (Previously Presented) The method according to Claim 4, wherein the upper is a strap of a sandal.

7. (Currently Amended) A method for production of a shoe, comprising the steps of:

placing an edge of an inner sole on an edge of a casting mold, wherein the inner sole completely covers a top of an insole of the shoe;

placing an edge of a shoe upper piece within the casting mold and disposed inside of an inner side of the inner sole; and

pressing the edge of the shoe upper piece into the inner side of the inner sole.

8. (Previously Presented) The method according to Claim 7, wherein the step of pressing the edge of the shoe upper piece into the inner side of the inner sole includes the step of expanding a shoe base material.

9. (Previously Presented) The method according to Claim 7, wherein the step of pressing the edge of the shoe upper piece into the inner side of the inner sole includes the step of pressing the edge into the inner side of the inner sole to form an indentation in the inner side of the inner sole.

10. (Previously Presented) The method according to Claim 9, wherein an inner surface of the shoe upper piece is aligned with an inner surface of the inner side of the inner sole.

11. (Previously Presented) The method according to Claim 7, further comprising the step of sewing the shoe upper piece to the inner sole.

12.-15. (Cancelled)

16. (Currently Amended) A method for production of a shoe, comprising the steps of:

placing an edge of an inner sole on an edge of a casting mold, wherein the inner sole completely covers a top of an insole of the shoe;

placing an edge of a shoe upper piece within the casting mold and disposed inside of an inner side of the inner sole; and

pressing the edge of the shoe upper piece into the inner side of the inner sole such that the upper piece is fixed internally to the inner sole and such that a shoe base material presses the inner sole against the edge of the upper piece that ~~is adjacent to~~ lies against a fillet disposed in the upper piece, and wherein the step of pressing the edge of the shoe upper piece into the inner side of the inner sole includes the step of expanding the shoe base material.